

## What is claimed is:

1.

A chemical composition comprising:

- (a) a first component comprising one or more urethane comprising the reaction product of:
  - (1) one or more polyfunctional isocyanate compounds;
  - (2) one or more hydrophilic polyoxyalkylene compounds;
  - (3) one or more silane compounds of the formula:

$$X - R^{1} - Si - (Y)_{3}$$

10

15

20

5

wherein

X is –NH<sub>2</sub>; -SH; -OH; –N=C=O; or -NRH where R is selected from the group consisting of phenyl, straight and branched aliphatic, alicyclic, and aliphatic ester groups; R<sup>1</sup> is an alkylene, heteroalkylene, aralkylene, or heteroaralkylene group; and each Y is independently a hydroxyl; a hydrolyzable moiety selected from the group consisting of alkoxy, acyloxy, heteroalkyoxy, heteroacyloxy, halo, and oxime; or a non-hydrolyzable moiety selected from the group

halo, and oxime; or a non-hydrolyzable moiety selected from the group consisting of phenyl, alicyclic, straight-chain aliphatic, and branched-chain aliphatic, wherein at least one Y is a hydrolyzable moiety; and

(4) one or more fluorochemical monofunctional compound; and

(b) a second component comprising one or more hydrophilic auxiliary compounds capable of further improving the oil- and/or water repellency or soil/stain release properties of a fibrous substrate treated with the fluorochemical urethane compounds.

25

- 2. The chemical composition of claim 1 wherein the polyfunctional isocyanate compound of said first component is a diisocyanate or triisocyanate.
- 30 3. The chemical composition of claim 1 wherein the fluorochemical monofunctional compound of said first component is of the formula:

$$R_f - Z - R^2 - X$$

! 3.-

## wherein:

R<sub>f</sub> is a perfluoroalkyl group or a perfluoroheteroalkyl group;

Z is a connecting group selected from a covalent bond, a sulfonamido group, a carboxamido group, a carboxyl group, or a sulfonyl group; and

R<sup>2</sup> is a divalent straight or branched chain alkylene, cycloalkylene, or heteroalkylene group of 1 to 14 carbon atoms; and

X is -NH<sub>2</sub>; -SH; -OH; -N=C=O; or -NRH where R is selected from the group consisting of phenyl, straight and branched aliphatic, alicyclic, and aliphatic ester groups; R<sup>1</sup> is an alkylene, heteroalkylene, aralkylene, or heteroaralkylene group.

10

5

- 4. The chemical composition of claim 3 wherein  $R_f$  is a perfluoroalkyl group of 2 to 12 carbons.
- 5. The chemical composition of claim 3 wherein R<sub>f</sub> is a perfluoroalkyl group of 3 to 5 carbons.
  - 6. The composition of claim 1 wherein said first component polyoxyalkylene compounds are homo-and copolymers of polyoxyethylene and polyoxypropylene.

20

25

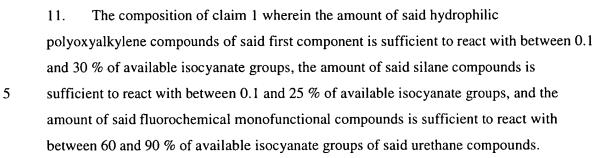
- 7. The composition of claim 1 wherein said second auxiliary component is the reaction product of a polyisocyanate, a blocking agent and a polyoxyalkylene compound.
- 8. The composition of claim 7 wherein said isocyanate groups of said second component polyisocyanate are blocked isocyanate groups.
  - 9. The composition of claim 8 wherein said blocked isocyanate groups are prepared by a thermally reversible reaction with phenols, lactams, and oximes.
- 30 10. The composition of claim 7 wherein said polyoxyalkylene compounds of said second component are homo- and copolymers of polyoxyethylene, polyoxypropylene, polyoxytetramethylene.

10

15

20

30



- 12. The composition of claim 1 wherein the amount of said polyoxyalkylene compound of said second component is such that from about 25 to about 75 % of the available isocyanate groups of said auxiliary compound are reacted.
- 13. The composition of claim 12 wherein the unreacted isocyanate groups are blocked isocyanate groups.
- 14. The composition of claim 1 wherein the ratio of said first component urethane compound to said second auxiliary compound is from 12:1 to 1:12.
- 15. The composition of claim 1 wherein the ratio of said first component urethane compound to said second auxiliary compound is from 3:1 to 6:1.
  - 16. The composition of claim 1 wherein said polyoxyalkylene compound of said first component has a functionality of greater than 1.
- 25 17. The composition of claim 7 wherein said polyoxyalkylene compound of said second component has a functionality of one.
  - 18. A treatment composition comprising a solution of the chemical composition of claim 1 and a solvent.
  - 19. The treatment composition of claim 18 wherein the solvent is selected from the group consisting of water, an organic solvent, and mixtures thereof.

- 41 -

100

134

15

20

25

- 20. The treatment composition of claim 18 comprising from about 0.1 to about 50 percent chemical composition.
- 5 21. An article comprising a substrate having a cured coating derived from at least one solvent and a chemical composition of claim 1.
  - 22. The article of claim 21 wherein said substrate is a fibrous substrate.
- 10 23. A method for imparting stain-release characteristics to a substrate comprising the steps of applying the treatment composition of claim 1, and allowing the coating composition to cure.
  - 24. The method of claim 23 wherein said substrate is a fibrous substrate
  - 25. The method of claim 24 wherein said coating composition is applied in an amount sufficient to provide between 0.05% and 5% solids on fiber.
  - 26. The method of claim 24 wherein said composition is cured at ambient temperature.
  - 27. A method for imparting stain-release characteristics to a fibrous substrate comprising the steps of:
    - (a) applying a coating composition of claim 13, and.
  - (b) curing the coating composition at elevated temperature to deblock said blocked isocyanate groups.

- 42 -